

Date: Wednesday, 28/05/2008 12:43:59 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> :	D412-702-021
<b>Job Number</b> :	39536	<b>Part Number</b> :	REWORK30
<b>Estimate Number</b> :	10804	<b>Drawing Number</b> :	DISASSEMBLE
<b>P.O. Number</b> :		<b>Project Number</b> :	
<b>This Issue</b> :	28/05/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Revision</b> :	
<b>First Issue</b> :	/ /	<b>Material</b> :	
<b>Previous Run</b> :	00015	<b>Due Date</b> :	04/06/2008
<b>Written By</b> :			<b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :			

Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

D412-702-021 B38932

DISASSEMBLE KIT (NCR 08-048)

1 X D412-702-069 B 36449

2 X D3195-041 B 31272

2 X D3195-043 B 31573

1 X D3196-1 B 31466

1 X D3196-3 B 32136

1 X D3196-4 B 30654

2 X D3197-041 B 37885

4 X D3198-1 B 35282

2 X D3268-1 B 37777

9 X D3446-041 B 31469 9

4 X D3446-043 B 31470 4

13 X D3551-11 B 35751 (11x) 31217 (2x)

2 X D3546-1 B 35150 36455

SP

8/5/28

(1x)

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-702-021

Job Number: 39536

Part Number: REWORK30

Job Number:



Seq. #:

Machine Or Operation:

Description :

4 X AN4-5A B 106242

4 X AN4-13A B 107321

8 X AN4-20A B 106895

20 X AN960JD416 B 107321

12 X MS21042L4 B 106051

8 X MS24694S152 B 101224

8 X MS24694S154 B 105057

RETURN TO STOCK  
ADJUST ACCPAC

MF 08-05-28

2.0

D412702021

13-Man Shoulder Harness, 4 point



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
13-Man Shoulder Harness, 4 point

3.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/29 MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-28

Date: Wednesday, 28/05/2008 12:37:46 PM

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**Bill of Manufacturing**

Part Number : D412702021		Revision : N/A				
Drawing Name : 13-MAN SHOULDER HARNESS KIT (4 POINT)		Default Qty. : 1				
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	0.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
3	D412702069	GROMMET KIT	1.00	Each	13.62	13.62
4	D3195041	Pick: Packing Kit]	2.00	Each	19.34	38.68
5	D3195043	Pick: Packing Kit]	2.00	Each	19.14	38.28
6	D31961	Pick: Packing Kit]	1.00	Each	23.89	23.89
7	D31963	Pick: Packing Kit]	1.00	Each	28.42	28.42
8	D31964	Pick: Packing Kit]	1.00	Each	28.42	28.42
9	D3197041	Pick: Packing Kit]	2.00	Each	211.52	423.04
10	D31981	Pick: Packing Kit]	4.00	Each	10.37	41.48
11	D32681	Pick: Packing Kit]	2.00	Each	5.54	11.08
12	D3446041	Pick: Packing Kit]	9.00	Each	611.95	5,507.55
13	D3446043	Pick: Packing Kit]	4.00	Each	290.28	1,161.12
14	D355111	HOOK AND LOOP TIE	13.00	Each	1.29	16.83
15	D35461	CLIP	2.00	Each	14.60	29.20
16	AN45A	Pick: Packing Kit]	4.00	Each	0.19	0.76
17	AN413A	Pick: Packing Kit]	4.00	Each	0.17	0.68
18	AN420A	Pick: Packing Kit]	8.00	Each	0.24	1.92
19	AN960JD416	Pick: Packing Kit]	20.00	Each	0.03	0.60
20	MS21042L4	Pick: Packing Kit]	12.00	Each	0.09	1.08
21	MS24694S152	Pick: Packing Kit]	8.00	Each	1.63	13.04
22	MS24694S154	SCREW	8.00	Each	1.71	13.68
23	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
24	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
25	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						7,393.39